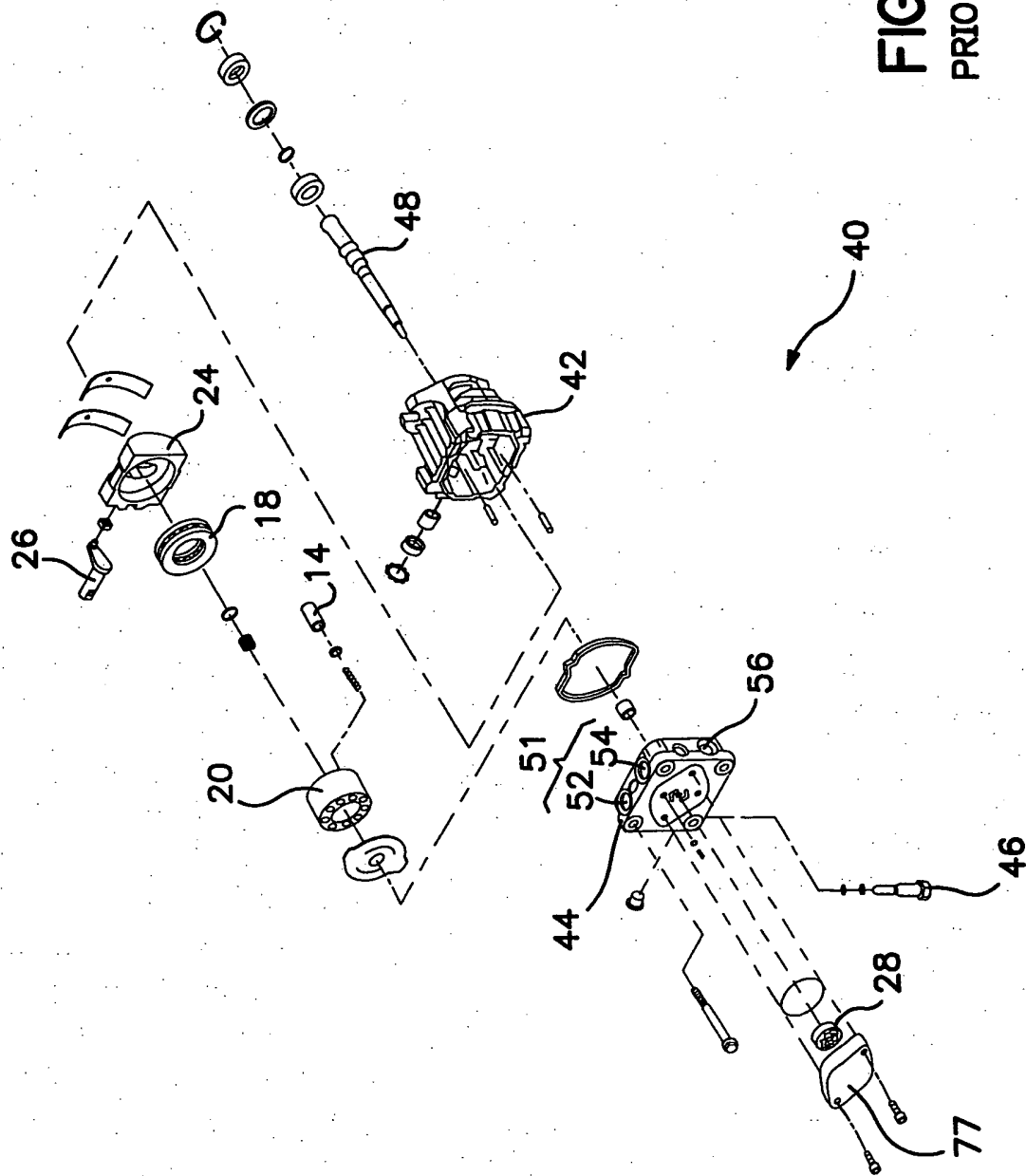


**FIG. 1**  
PRIOR ART



**FIG. 2**  
PRIOR ART

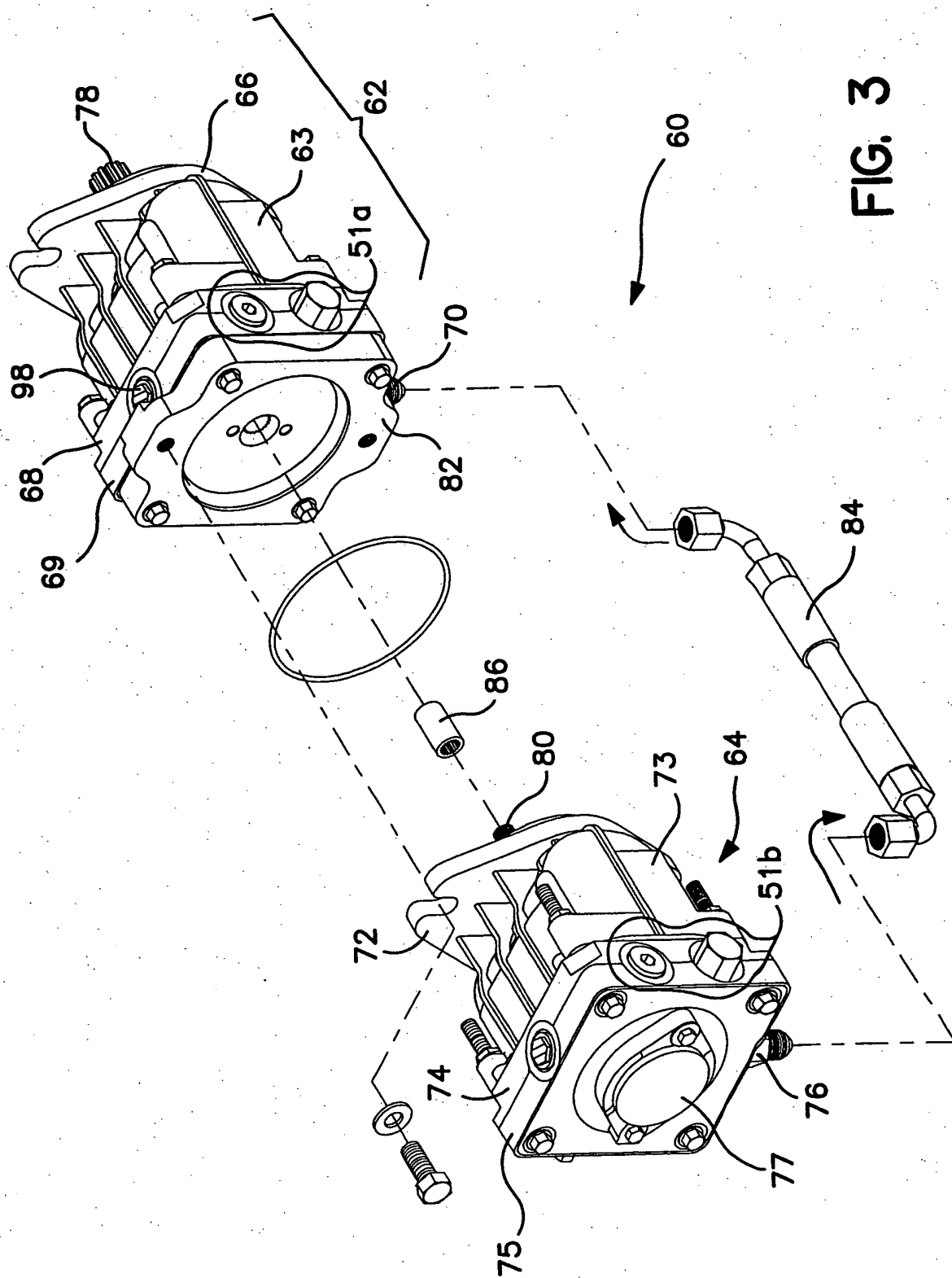


FIG. 3

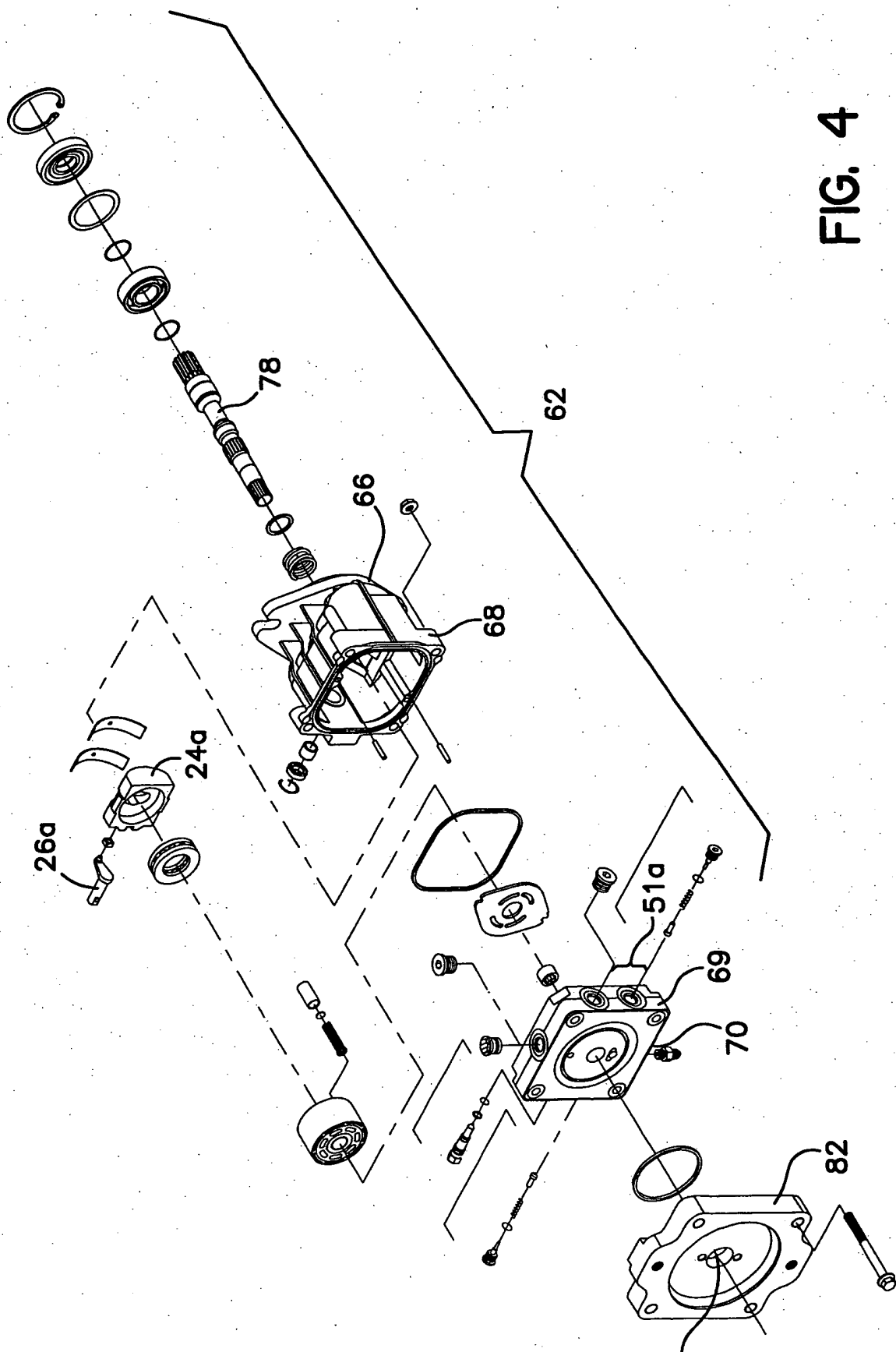


FIG. 4

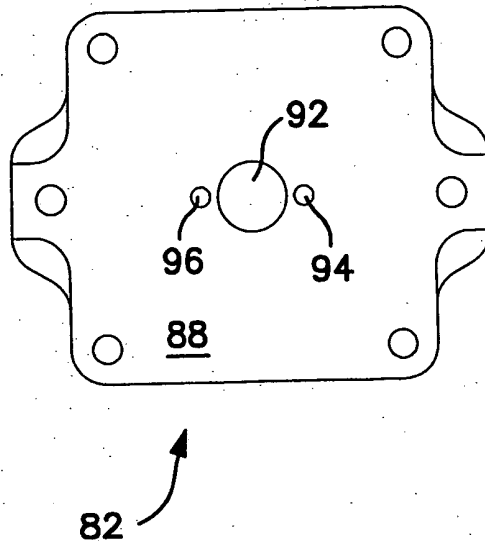


FIG. 5

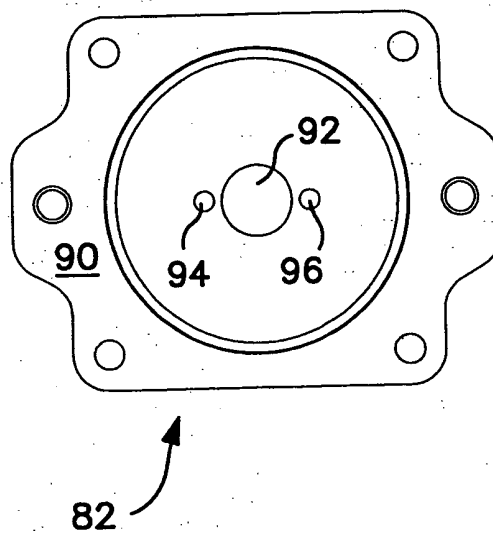


FIG. 6

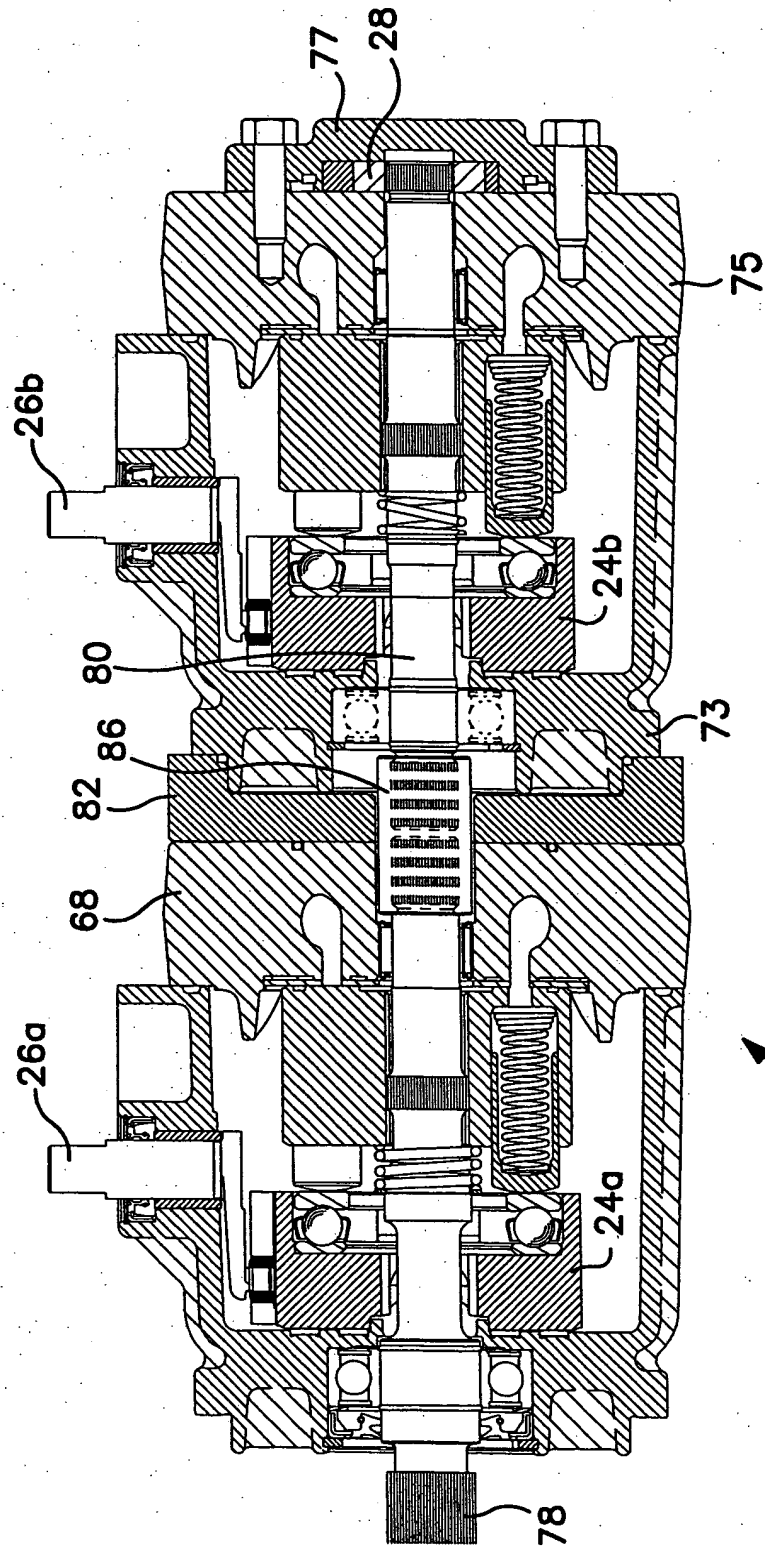


FIG. 7

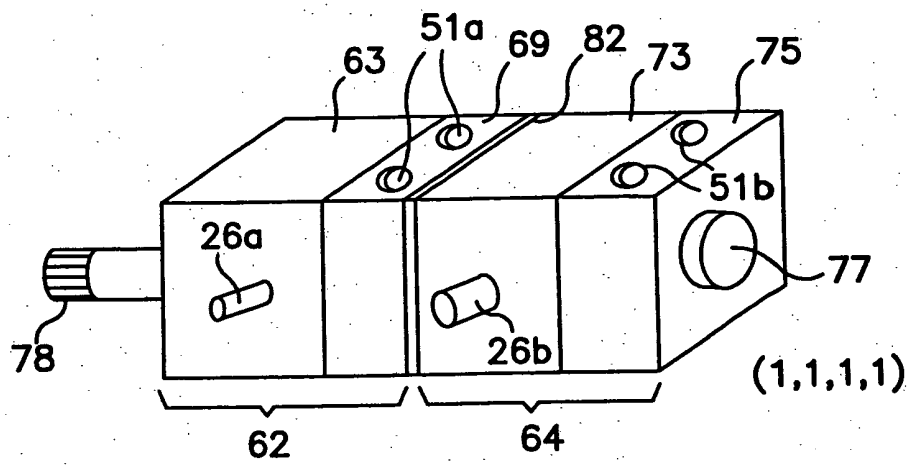
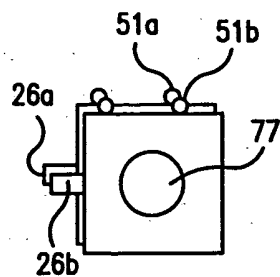


FIG. 8

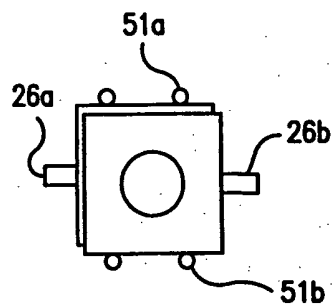
TANDEM PUMP ORIENTATIONS					
	FIRST PUMP ORIENTATIONS		SECOND PUMP ORIENTATIONS		
ORIENTATION	TRUNION ARM	PORTS	TRUNION ARM	PORTS	
1	1	1	1	1	1
2	1	1	1	2	2
3	1	1	2	1	1
4	1	1	2	2	2
5	1	2	1	1	1
6	1	2	1	2	2
7	1	2	2	1	1
8	1	2	2	2	2
9	2	1	1	1	1
10	2	1	1	2	2
11	2	1	2	1	1
12	2	1	2	2	2
13	2	2	1	1	1
14	2	2	1	2	2
15	2	2	2	1	1
16	2	2	2	2	2

FIG. 9

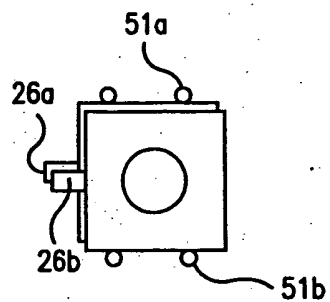




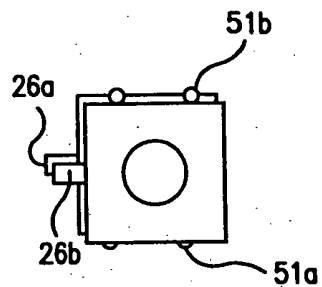
**FIG. 10a**



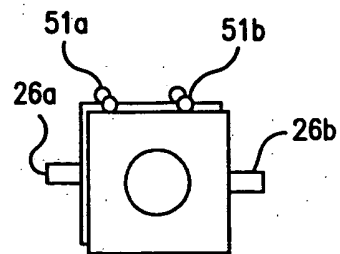
**FIG. 10d**



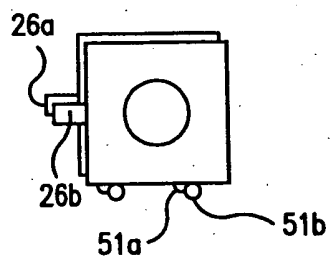
**FIG. 10b**



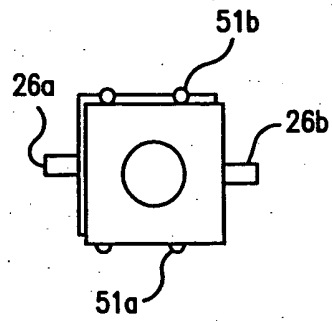
**FIG. 10e**



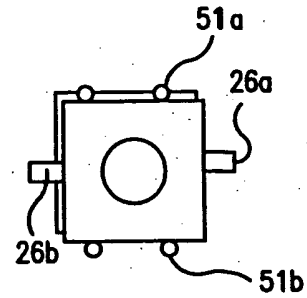
**FIG. 10c**



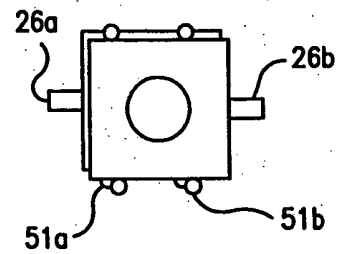
**FIG. 10f**



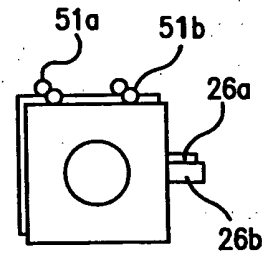
**FIG. 10g**



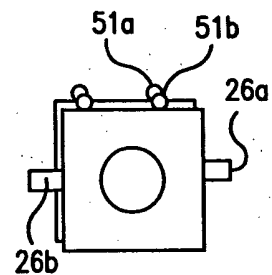
**FIG. 10j**



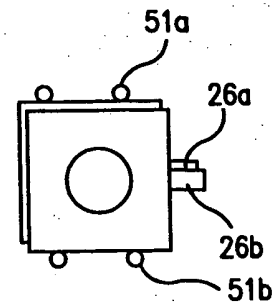
**FIG. 10h**



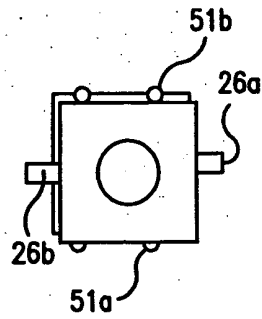
**FIG. 10k**



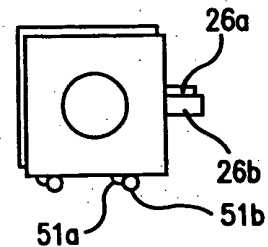
**FIG. 10i**



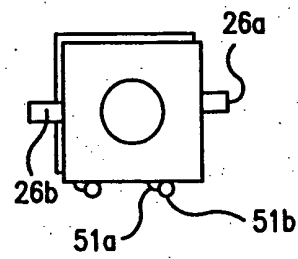
**FIG. 10 l**



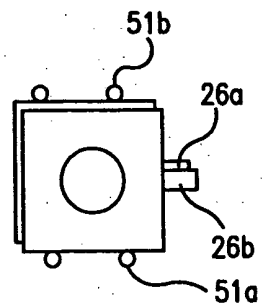
**FIG. 10m**



**FIG. 10p**



**FIG. 10n**



**FIG. 10o**